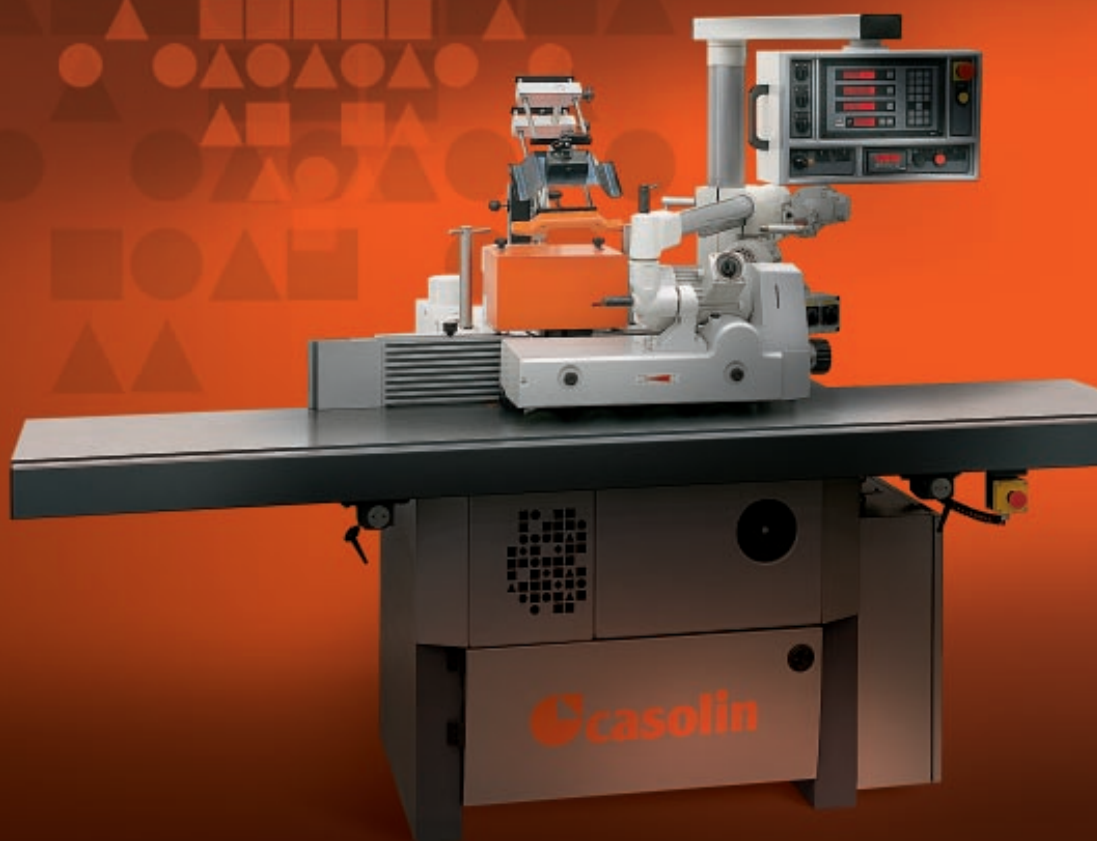




Le Toupies Casolin - Spindle Moulders Casolin - Tischfräsmaschinen Casolin
Toupie Casolin - Fresadora Casolin



36036 TORREBELVICINO
[Vicenza] ITALY - Viale Pasubio
Tel. +39 0445 661290 (6 linee r.a.)
Fax +39 0445 661604
E-mail: info@casolin.com
<http://www.casolin.com>

F90-K WINDOW

Centro di lavoro per serramentisti
Automatic centre for windows production



F90-K PROGRAMM



Tutto motorizzato! Anche l'avanzamento ora può avere tutti i movimenti motorizzati con comandi integrati nel quadro pannello della macchina: pure in questo caso la riduzione dei tempi di messa a punto è notevole.

Fully motorised! Now all the stages of feeding can also be motorised with controls built in to the machine's suspended control panel: here also the time needed to set up the machine is significantly reduced.

Alles motorbetrieben! Auch sämtliche Vorschubbewegungen können nun motorisiert erfolgen, die Steuerungen hierfür sind in den Hängeschrank der Maschine integriert: auch in diesem Fall ist die Zeitersparnis bei der Einrichtung beträchtlich.

Motorisation totale! L'avance aussi peut maintenant avoir tous les mouvements motorisés avec les commandes incorporées dans le tableau suspendu de la machine: dans ce cas aussi la réduction des temps de mise au point est sensible.

Todo motorizado! Ahora también el sistema de avance puede tener todos los movimientos motorizados con mandos integrados en el cuadro de pared de la máquina: también en este caso la reducción de los tiempos de puesta a punto es notable.

Regolazione elettronica con inverter della velocità di rotazione della fresa a partire dai 900 giri/min. fino ad un massimo di 10.000 giri/min. Possibilità di lavorare con utensili per la levigatura dei profili. Si possono selezionare fino a 8 velocità fisse. Motore speciale servoventilato.



Il tempo è denaro: il nuovo sistema di regolazione del tavolo di lavoro consente una veloce e precisa regolazione, sempre a filo dell'utensile utilizzato. Molto pratica e comoda è la regolazione con il volantino posizionato sul fronte-macchina: non serve nessuna altra chiave per eseguire questa operazione. Precisione garantita dal profilo a coda di rondine della tavola.

Time is money: the new work table regulation system allows you to regulate your table quickly and precisely for accurate alignment with the tool being used. It is extremely practical and easy to regulate using the handwheel located on the front of the machine: no other tool is needed to carry out this operation. Precision is guaranteed by the table's dovetail profile.

Electronic regulation with inverter of the speed at which the router rotates starting from 900 rpm up to a maximum of 10,000 rpm. Can be used with sanding tools for finishing off profiles. You can choose from a maximum of 8 set speeds. Special servo-fan assisted motor.

Elektronische invertergesteuerte Regelung der Fräsenrotationsgeschwindigkeit von 900 U/min bis zu einer Höchstzahl von 10.000 U/min. Möglichkeit zum Bearbeiten der Profile mit Feinschleifwerkzeugen. Bis zu 8 feste Geschwindigkeiten sind anwählbar. Servobelüfteter Spezialmotor.

Réglage électronique par inverseur de la vitesse de rotation de la fraise à partir de 900 tours/min. jusqu'à un maximum de 10.000 tours/min. Possibilité de travailler avec des outils pour le polissage des profils. Possibilité de sélectionner jusqu'à 8 vitesses fixes. Moteur spécial servoventilé.

Regulación electrónica con inversor de la velocidad de rotación de la fresa a partir de 900 r.p.m. hasta un máximo de 10.000 r.p.m. Posibilidad de trabajar con útiles para el alisado de los perfiles. Se pueden seleccionar hasta 8 velocidades fijas. Motor especial servoventilado.

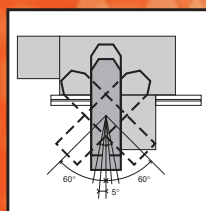
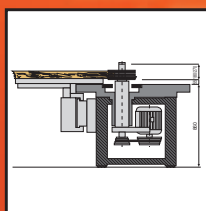
Zeit ist Geld: Das neue Stellsystem für den Arbeitstisch gestattet eine schnelle und präzise Regulierung derart, daß er sich stets auf Höhe des benutzten Werkzeuges befindet. Sehr praktisch und bequem geht die Einstellung mit einem Handrad vorstatten, das sich auf der Vorderseite der Maschine befindet: für diesen Vorgang sind keine anderen Schlüssel nötig. Garantierte Präzision durch das Schwalbenschwanzprofil des Tisches.

Le temps, c'est de l'argent: le nouveau système de réglage de la table de travail permet un réglage rapide et précis, toujours au même niveau que l'outil utilisé. Le réglage avec le volant place sur le devant de la machine est très pratique et fonctionnel: aucune clé supplémentaire n'est nécessaire pour effectuer cette opération. Précision assurée par le profil en queue d'aronde de la table.

El tiempo es dinero: el nuevo sistema de regulación de la mesa de trabajo permite una regulación rápida y precisa, siempre al ras del útil utilizado. La regulación es muy práctica y cómoda, puesto que se realiza con el volante situado en el frente de la máquina: no sirve ninguna otra llave para ejecutar esta operación. Precisión garantizada por el perfil en cola de milano de la mesa.



F 90 - CE NORM



◀ Carro per tenonare completo di piano centrale prolungato per profilatura e piano superiore inclinabile - 60° + 60° per tenonatura. Inclinazione del piano superiore su tavolo indexata con fissaggio attraverso spina inserita in fori di riferimento ogni 5° che garantiscono una elevata precisione. Possibilità di usare il carro per tenonare come prolunga piano nelle operazioni di profilatura.

◀ Tenoning carriage with extension central plane for milling and superior plane inclinable - 60° + 60° for tenoning. Tilting of superior plane on index table with fastening by means of pins inserted into reference holes every 5° with high precision measurement. Possibility to use the tenoning carriage as extension table for milling operation.

◀ Zapfenschneidwagen komplett mit verlängertem Zentraltisch für Profilbearbeitung und Schrägstellb. Oberem Tisch von - 60° + 60° für Zapfenschnitt. Schrägstellung Oberem Tisch auf Index Tisch wird mittels Stiften befestigt, die in Präzisionsbohrungen jeden 5° eingeführt werden mit einer Massgenauigkeit verbessert. Möglichkeit nach Arbeit mit Zapfenschneidwagen wie Tischverlagerung in die Profilbearbeitung.

◀ Chariot à tenonner doté de plan central prolongé pour le profilage et de plan supérieur inclinable - 60° + 60° pour le tenonnage. Inclinaison du plan supérieur sur table indexée avec fixation effectuée au moyen d'une cheville insérée dans des trous de référence tous les 5°, ce qui assure une grande précision. Possibilité d'utiliser le chariot à tenonner comme rallonge de table pour les opérations de profilage.

◀ Carro para espigar con plano central prolongado para perfilado y plano superior inclinable - 60° + 60° para espigado. Inclinación del plano superior sobre mesa indexada con sistema de fijación mediante clavija o perno introducido en orificios de referencia cada 5° que garantizan una elevada precisión. Posibilidad de usar el carro para espigar como una prolongación del plano, en las operaciones de perfilado.



F 90 TL - CE NORM

▲ Il basamento della macchina costituito dalle parti portanti in lamiera d'acciaio riempite in cemento armato, garantisce: precisione alla macchina, una grande stabilità nella lavorazione di pezzi pesanti, assorbe le oscillazioni ed il rumore è ridotto al minimo.

▲ The supporting structure of the machine, made of sheet steel with reinforced concrete ensures the following: machine precision, stability when machining heavy pieces, absorption of oscillations and noise which are reduced to a minimum.

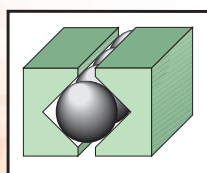
▲ La base de la machine, constituée par les parties portantes en tôle d'acier remplies de béton armé, garantissent: précision de la machine, grande stabilité en cas de pièces lourdes, absorption des oscillations et bruit réduit au minimum.

▲ Das Untergestell der Maschine besteht aus den tragenden Teilen aus Stahlblech und mit Stahlbeton eingefüllt, und garantiert die Präzision der Maschine, eine extreme Standfestigkeit bei der Bearbeitung von schweren Stücken, fängt die Schwingungen auf und der Lärm wird auf ein Minimum beschränkt.

▲ El banco de la máquina constituido en sus partes portantes de planchas de acero rellenas con hormigón armado, garantiza precisión a la máquina y una gran estabilidad en la elaboración de piezas pesadas; además absorbe las oscilaciones y el ruido se reduce al mínimo.



- ◀ F 90 C con carrello ricavato nel piano per squadrare e tenonare.
- ◀ F 90 C with built-in sliding table for squaring and tenoning.
- ◀ F 90 C mit Rollwagen auf dem Tisch zum Querschneiden und Zapfenschneiden.
- ◀ F 90 C avec chariot obtenu dans la table pour équarrir et tenonner.
- ◀ F 90 C con carro obtenido en la mesa para escuadrar y espiar.



▲ La struttura ha una grande resistenza alla torsione e alla flessione. Lo scorrimento avviene su guide prismatiche in acciaio temperato con interposizione di sfere. (Punto di contatto delle sfere limitato per un sicuro scorrimento anche nelle condizioni più severe di lavoro).

▲ The structure is greatly resistant to torsion and bending. Sliding takes place on prismatic guides made of special tempered steel with interposition of balls. (The point of contact between the balls is limited in order to ensure sliding even in the most severe conditions).

▲ Die Struktur hat eine große Dreh- und Biegefestigkeit. Das Gleiten erfolgt auf Prismenführungen aus gehärtetem Spezialstahl mit Zwischenschaltung von Kugeln (Begrenzter Berührungspunkt der Kugeln für ein sicheres Gleiten, auch bei härtesten Arbeitsbedingungen).

▲ La structure est très résistante à la torsion et à la flexion. Le coulissement se fait sur des glissières prismatiques en acier spécial trempé avec interposition de billes. (Point de contact des billes limité pour un coulissement sûr même dans les conditions de travail les plus sévères).

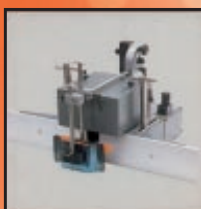
▲ Su estructura le da una gran resistencia a la torsión y a la flexión. El desplazamiento se efectúa sobre guías prismáticas de acero especial, templado, con interposición de esferas. (Punto de contacto de las esferas limitado para obtener un seguro desplazamiento, aún en las condiciones más severas de trabajo).



▲ Guida toupe digitale con indicatori decimali del diametro minimo utensile e sgombrato materiale. A richiesta (GTD). Fornibile anche separatamente (utensili con ø 250 mm. max.).

▲ Digital router guide with decimal indicators for the minimum diameter of the tool and removal of material. On request (GTD). (Tools ø 250 mm. max.).

▲ Digitale Toupieführung mit Dezimalanzeigen des Mindestdurchmessers des Werkzeugs und Materialabtragung. Auf Anfrage (GTD). (Werkzeuge max. ø 250 mm.).



▲ Guidage toupe digital avec indicateurs décimaux du diamètre minimum de l'outil et élimination du matériel. Sur demande (GTD). (Outils avec ø 250 mm. max.).

▲ Guía tupi digital con indicadores decimales del diámetro mínimo de herramienta y remoción del material. A pedido (GTD). (Herramientas con ø 250 mm. máx.).



▲ Canali identici con indicatore unico: perpend. a B, Z, semi di rotazione attorno a tutto, dispositivo di smarcatura e di scappato elettronizzato a tutto.

Voluntario addizionalmente toupe con azion. guidato.

▲ Electric route guide with universal control, also with indicator, also with guide.

Elektrischer route guide mit universeller Steuerung, auch mit Anzeige, auch mit Führung.

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▲ Quadro comando a pannello con programmazione elettronica a 100 memorie (P001-P100) e C.T.E. a richiesta.

▲ Programmierung elektronisch mit 100 Speichern (P001-P100) und C.T.E. auf Anfrage.

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▲ Programmierung elektronisch mit 100 Speichern (P001-P100) und C.T.E. auf Anfrage.



▲ Gruppo Toupe. Perforazione cilindrica in acciaio su base in granito con lunghezza di guida con pratica lubrificazione a tutto.

Voluntario addizionalmente toupe con azion. guidato.

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TABELLA DI MORTALITÀ	
Uomini di sesso: a morte da 1965- bambini a per disastri (197) bambini a per altri cause (197) bambini a per altre cause (197) bambini a per altre cause (197)	
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71,1	94

Pharmaceuticals
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Pharmaceuticals
Pharmaceuticals
Pharmaceuticals

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 Stampa in Italia su carta riciclata. 2007

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Inventory listing of the episode (10)
 1. *Small red velvet cake*
 2. *Small chocolate cake*
 3. *Small chocolate cake*
 4. *Small chocolate cake*
 5. *Small chocolate cake*
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 7. *Small chocolate cake*
 8. *Small chocolate cake*
 9. *Small chocolate cake*
 10. *Small chocolate cake*

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[illegible]

FIN *Aluminum extrusions*—
Extruded aluminum extrusions that serve
as structural members of the extrusion die set. They
usually support
the hot die during
the extrusion of
the extruded metal.
Extrusion dies are usually made of steel.

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TOTALE	1990	1991	1992	1993	1994	1995
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Importazioni di prodotti agricoli	400.120.700	420.120.700	440.120.700	460.120.700	480.120.700	500.120.700
Importazioni di prodotti industriali	500.120.700	520.120.700	540.120.700	560.120.700	580.120.700	600.120.700
Importazioni di prodotti di consumo	600.120.700	620.120.700	640.120.700	660.120.700	680.120.700	700.120.700
Importazioni di prodotti di investimento	700.120.700	720.120.700	740.120.700	760.120.700	780.120.700	800.120.700
Importazioni di prodotti di servizi	800.120.700	820.120.700	840.120.700	860.120.700	880.120.700	900.120.700
Importazioni di prodotti di altri paesi	900.120.700	920.120.700	940.120.700	960.120.700	980.120.700	1.000.120.700
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Importazioni di prodotti di altri paesi	1.500.120.700	1.520.120.700	1.540.120.700	1.560.120.700	1.580.120.700	1.600.120.700
Importazioni di prodotti di altri paesi	1.600.120.700	1.620.120.700	1.640.120.700	1.660.120.700	1.680.120.700	1.700.120.700
Importazioni di prodotti di altri paesi	1.700.120.700	1.720.120.700	1.740.120.700	1.760.120.700	1.780.120.700	1.800.120.700
Importazioni di prodotti di altri paesi	1.800.120.700	1.820.120.700	1.840.120.700	1.860.120.700	1.880.120.700	1.900.120.700
Importazioni di prodotti di altri paesi	1.900.120.700	1.920.120.700	1.940.120.700	1.960.120.700	1.980.120.700	2.000.120.700
Importazioni di prodotti di altri paesi	2.000.120.700	2.020.120.700	2.040.120.700	2.060.120.700	2.080.120.700	2.100.120.700
Importazioni di prodotti di altri paesi	2.100.120.700	2.120.120.700	2.140.120.700	2.160.120.700	2.180.120.700	2.200.120.700
Importazioni di prodotti di altri paesi	2.200.120.700	2.220.120.700	2.240.120.700	2.260.120.700	2.280.120.700	2.300.120.700
Importazioni di prodotti di altri paesi	2.300.120.700	2.320.120.700	2.340.120.700	2.360.120.700	2.380.120.700	2.400.120.700
Importazioni di prodotti di altri paesi	2.400.120.700	2.420.120.700	2.440.120.700	2.460.120.700	2.480.120.700	2.500.120.700
Importazioni di prodotti di altri paesi	2.500.120.700	2.520.120.700	2.540.120.700	2.560.120.700	2.580.120.700	2.600.120.700
Importazioni di prodotti di altri paesi	2.600.120.700	2.620.120.700	2.640.120.700	2.660.120.700	2.680.120.700	2.700.120.700
Importazioni di prodotti di altri paesi	2.700.120.700	2.720.120.700	2.740.120.700	2.760.120.700	2.780.120.700	2.800.120.700
Importazioni di prodotti di altri paesi	2.800.120.700	2.820.120.700	2.840.120.700	2.860.120.700	2.880.120.700	2.900.120.700
Importazioni di prodotti di altri paesi	2.900.120.700	2.920.120.700	2.940.120.700	2.960.120.700	2.980.120.700	3.000.120.700
Importazioni di prodotti di altri paesi	3.000.120.700	3.020.120.700	3.040.120.700	3.060.120.700	3.080.120.700	3.100.120.700
Importazioni di prodotti di altri paesi	3.100.120.700	3.120.120.700	3.140.120.700	3.160.120.700	3.180.120.700	3.200.120.700
Importazioni di prodotti di altri paesi	3.200.120.700	3.220.120.700	3.240.120.700	3.260.120.700	3.280.120.700	3.300.120.700
Importazioni di prodotti di altri paesi	3.300.120.700	3.320.120.700	3.340.120.700	3.360.120.700	3.380.120.700	3.400.120.700
Importazioni di prodotti di altri paesi	3.400.120.700	3.420.120.700	3.440.120.700	3.460.120.700	3.480.120.700	3.500.120.700
Importazioni di prodotti di altri paesi	3.500.120.700	3.520.120.700	3.540.120.700	3.560.120.700	3.580.120.700	3.600.120.70

[illegible][illegible]

Programa de la 10-12-13-14-15-16-17-18-19-20-21-22-23-24-25-26-27-28-29-30-31-32-33-34-35-36-37-38-39-40-41-42-43-44-45-46-47-48-49-50-51-52-53-54-55-56-57-58-59-60-61-62-63-64-65-66-67-68-69-70-71-72-73-74-75-76-77-78-79-80-81-82-83-84-85-86-87-88-89-90-91-92-93-94-95-96-97-98-99-100-101-102-103-104-105-106-107-108-109-110-111-112-113-114-115-116-117-118-119-120-121-122-123-124-125-126-127-128-129-130-131-132-133-134-135-136-137-138-139-140-141-142-143-144-145-146-147-148-149-150-151-152-153-154-155-156-157-158-159-160-161-162-163-164-165-166-167-168-169-170-171-172-173-174-175-176-177-178-179-180-181-182-183-184-185-186-187-188-189-190-191-192-193-194-195-196-197-198-199-200-201-202-203-204-205-206-207-208-209-210-211-212-213-214-215-216-217-218-219-220-221-222-223-224-225-226-227-228-229-230-231-232-233-234-235-236-237-238-239-240-241-242-243-244-245-246-247-248-249-250-251-252-253-254-255-256-257-258-259-260-261-262-263-264-265-266-267-268-269-270-271-272-273-274-275-276-277-278-279-280-281-282-283-284-285-286-287-288-289-290-291-292-293-294-295-296-297-298-299-300-301-302-303-304-305-306-307-308-309-310-311-312-313-314-315-316-317-318-319-320-321-322-323-324-325-326-327-328-329-330-331-332-333-334-335-336-337-338-339-340-341-342-343-344-345-346-347-348-349-350-351-352-353-354-355-356-357-358-359-360-361-362-363-364-365-366-367-368-369-370-371-372-373-374-375-376-377-378-379-380-381-382-383-384-385-386-387-388-389-390-391-392-393-394-395-396-397-398-399-400-401-402-403-404-405-406-407-408-409-410-411-412-413-414-415-416-417-418-419-420-421-422-423-424-425-426-427-428-429-430-431-432-433-434-435-436-437-438-439-440-441-442-443-444-445-446-447-448-449-450-451-452-453-454-455-456-457-458-459-460-461-462-463-464-465-466-467-468-469-470-471-472-473-474-475-476-477-478-479-480-481-482-483-484-485-486-487-488-489-490-491-492-493-494-495-496-497-498-499-500-501-502-503-504-505-506-507-508-509-510-511-512-513-514-515-516-517-518-519-520-521-522-523-524-525-526-527-528-529-530-531-532-533-534-535-536-537-538-539-540-541-542-543-544-545-546-547-548-549-550-551-552-553-554-555-556-557-558-559-560-561-562-563-564-565-566-567-568-569-570-571-572-573-574-575-576-577-578-579-580-581-582-583-584-585-586-587-588-589-590-591-592-593-594-595-596-597-598-599-600-601-602-603-604-605-606-607-608-609-610-611-612-613-614-615-616-617-618-619-620-621-622-623-624-625-626-627-628-629-630-631-632-633-634-635-636-637-638-639-640-641-642-643-644-645-646-647-648-649-650-651-652-653-654-655-656-657-658-659-660-661-662-663-664-665-666-667-668-669-670-671-672-673-674-675-676-677-678-679-680-681-682-683-684-685-686-687-688-689-690-691-692-693-694-695-696-697-698-699-700-701-702-703-704-705-706-707-708-709-710-711-712-713-714-715-716-717-718-719-720-721-722-723-724-725-726-727-728-729-730-731-732-733-734-735-736-737-738-739-740-741-742-743-744-745-746-747-748-749-750-751-752-753-754-755-756-757-758-759-760-761-762-763-764-765-766-767-768-769-770-771-772-773-774-775-776-777-778-779-780-781-782-783-784-785-786-787-788-789-790-791-792-793-794-795-796-797-798-799-800-801-802-803-804-805-806-807-808-809-810-811-812-813-814-815-816-817-818-819-820-821-822-823-824-825-826-827-828-829-830-831-832-833-834-835-836-837-838-839-840-841-842-843-844-845-846-847-848-849-850-851-852-853-854-855-856-857-858-859-860-861-862-863-864-865-866-867-868-869-870-871-872-873-874-875-876-877-878-879-880-881-882-883-884-885-886-887-888-889-890-891-892-893-894-895-896-897-898-899-900-901-902-903-904-905-906-907-908-909-910-911-912-913-914-915-916-917-918-919-920-921-922-923-924-925-926-927-928-929-930-931-932-933-934-935-936-937-938-939-940-941-942-943-944-945-946-947-948-949-950-951-952-953-954-955-956-957-958-959-960-961-962-963-964-965-966-967-968-969-970-971-972-973-974-975-976-977-978-979-980-981-982-983-984-985-986-987-988-989-990-991-992-993-994-995-996-997-998-999-1000	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
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