PLANING/MILLING

DUST COLLECTION

PLANER/THICKNESSER

ACCESSORIES P.86

JPT-410-T

- Dual fold-out table to switch from planing to thicknessing in a matter of seconds, without removing the fence
- Graded planing tables made from high-quality cast iron guarantee outstandingly smooth workpiece movement
- Two-sided eccentric regulation for quick adjustment of the chip remover and hollow joint
- The 3-knife shaft allows fast processing and top planing results
- Large-sized planer fence made from aluminium, inclinable to 45°, precisely machined, stable in operation
- Warp resistant one-piece machine casing for unfailing precision
- Feed can be turned off



TECHNICAL DATA

| Motor (V/kW) | 400/3.7 |
|--|-----------------|
| Cutterhead rotation (rpm) | 5'500 |
| Feed speed (m/min) | 7 |
| Maximum planing width (mm) | 407 |
| Thicknessing height (mm) | 4 – 225 |
| Maximum depth of cut (mm) | 3 |
| Maximum thicknessing depth of cut (mm) | 4.5 |
| Number of knives | 3 |
| Planer blades (mm) | 410×25×3 |
| Depth of cut table size (mm) | 600×407 |
| Planing table length (mm) | 1'660 |
| Indexable inserts number | - |
| Minimum thicknessing length (mm) | 150 |
| Fence size (mm) | 1'100×150 |
| Fence tilt (deg.) | 45°/90° |
| Dust port (ø-mm) | 100 & 120 |
| Dimensions (mm) | 1'660×870×1'000 |
| Weight (kg) | 315 |
| | |

Other technical data and accessories you will find in the manual.

PLANER/THICKNESSER

ACCESSORIES P.86

JPT-310HH-M

JPT-310HH-T

1000-002-639

■ Integrated spiral planing shaft fitted with 56×4-fold carbide cutting inserts Optimal surface finish through drawn cut, tear-free even with an unfavourable

■ The volume of chips is significantly reduced (approx. 50%)

grain structure Extremely quiet

- The fine-grain carbide cutting inserts are robust and wear proof (5×HSS), simply continue turning by 90° to the next cutting edge where required
- A machine investment that will pay off



TECHNICAL DATA

| Model | JPT-310HH-M | JPT-310HH-T |
|--|-----------------|-----------------|
| Motor (V/kW) | 230/2.9 | 400/2.9 |
| Cutterhead rotation (rpm) | 5'500 | 5'500 |
| Feed speed (m/min) | 5.5 | 5.5 |
| Maximum planing width (mm) | 307 | 307 |
| Thicknessing height (mm) | 4 – 225 | 4 – 225 |
| Maximum depth of cut (mm) | 3 | 3 |
| Maximum thicknessing depth of cut (mm) | 4.5 | 4.5 |
| Number of knives | 4 | 4 |
| Planer blades (mm) | - | - |
| Depth of cut table size (mm) | 540×307 | 540×307 |
| Planing table length (mm) | 1'400 | 1'400 |
| Indexable inserts number | 56 | 56 |
| Minimum thicknessing length (mm) | 150 | 150 |
| Fence size (mm) | 1'100×150 | 1'100×150 |
| Fence tilt (deg.) | 45°/90° | 45°/90° |
| Dust port (ø-mm) | 100 | 100 |
| Dimensions (mm) | 1'400×750×1'000 | 1'400×750×1'000 |
| Weight (kg) | 230 | 230 |

Other technical data and accessories you will find in the manual.