





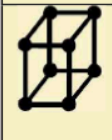


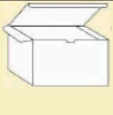
Art.- No.	O-Ø [mm]	SØ [mm]	OAL [mm]	Effective L. [mm]	€
1594.020	2,0	2,0	49	22	7,20
1594.025	2,5	2,5	57	25	7,20
1594.030	3,0	3,0	60	33	5,75
1594.035	3,5	3,5	70	39	6,20
1594.040	4,0	4,0	75	43	6,20
1594.045	4,5	4,5	80	47	6,55
1594.050	5,0	5,0	85	52	6,55
1594.055	5,5	5,5	92	57	6,85
1594.060	6,0	6,0	92	57	6,85
1594.065	6,5	6,5	100	63	8,05
1594.070	7,0	7,0	108	69	8,40
1594.075	7,5	7,5	108	69	9,60
1594.080	8,0	8,0	115	75	9,25
1594.085	8,5	8,5	115	75	10,30
1594.090	9,0	9,0	125	81	11,25
1594.095	9,5	9,5	125	81	12,55
1594.100	10,0	10,0	130	87	12,80
1594.105	10,5	10,5	130	87	18,15
1594.110	11,0	11,0	140	94	16,60
1594.115	11,5	11,5	140	94	21,30
1594.120	12,0	12,0	150	101	19,80
1594.125	12,5	12,5	150	101	24,05
1594.130	13,0	13,0	150	101	21,30
1594.135	13,5	13,0	160	108	30,90
1594.140	14,0	13,0	160	108	32,00
1594.145	14,5	13,0	168	114	35,45
1594.150	15,0	13,0	168	114	37,70
1594.155	15,5	13,0	176	120	41,20
1594.160	16,0	13,0	176	120	42,30
1594.162	16,2	13,0	200	140	48,00
1594.165	16,5	13,0	180	120	48,00
1594.180	18,0	13,0	190	130	53,05
1594.190	19,0	13,0	192	132	62,30
1594.200	20,0	13,0	200	140	66,70

For bigger diameters we recommend product line 1599.2 on page 48

## Sets

Art.- No.	Description	€
1594.835	5 pcs. Set in plastic box Ø 3, 4, 5, 6, 8 mm	30,95
1594.845	5 pcs. Set in plastic box Ø 4, 5, 6, 8, 10 mm	40,60
3575.505	6 pcs. Set in wooden case, brad point drill bit HSS, type 1594 Ø 3, 4, 5, 6, 8 mm incl. VARIO Countersink 2202 (90°)	63,10
1594.507	7 pcs. Set in wooden case Ø 3, 4, 5, 6, 8, 10, 12 mm	69,85
1594.838	8 pcs. Set in plastic box Ø 3, 4, 5, 6, 7, 8, 9, 10 mm	60,15
1594.510	10 pcs. Set in wooden case Ø 3, 4, 5, 6, 8, 10, 12, 13, 14, 16 mm	161,30
1594.819	19 pcs. in Rose plastic box Ø 1 - 10 mm, 0,5 mm steps	131,90
1594.825	25 pcs. in Rose plastic-box Ø 1 - 13 mm, 0,5 mm steps	234,55



	Premium version, fully ground quality with two main cutting edges and two taper taps. Specially ground spiral for a very good chip removal		For exact drilling in all, particularly hard materials. Also suitable for some plastics, like acrylic glass, Corian®, GFRP, HPL coating, polycarbonate, PVC and Trespa® board. Specially designed flutes ensure a very good chip removal
	HSS-G		Premium quality at a fair price. Specially suitable for stationary use. For soft wood the cordless drill is only limited applicable, due to the low rotation speed. Here we recommend product lines 1591 with cylindrical shank or 1596/1597 with hexagonal shank
	2400 - 8000 rpm e.g. Ø 4 mm 5000 rpm in European hard wood. Further details in the speed diagram		Packing unit = 1, Rose-tube